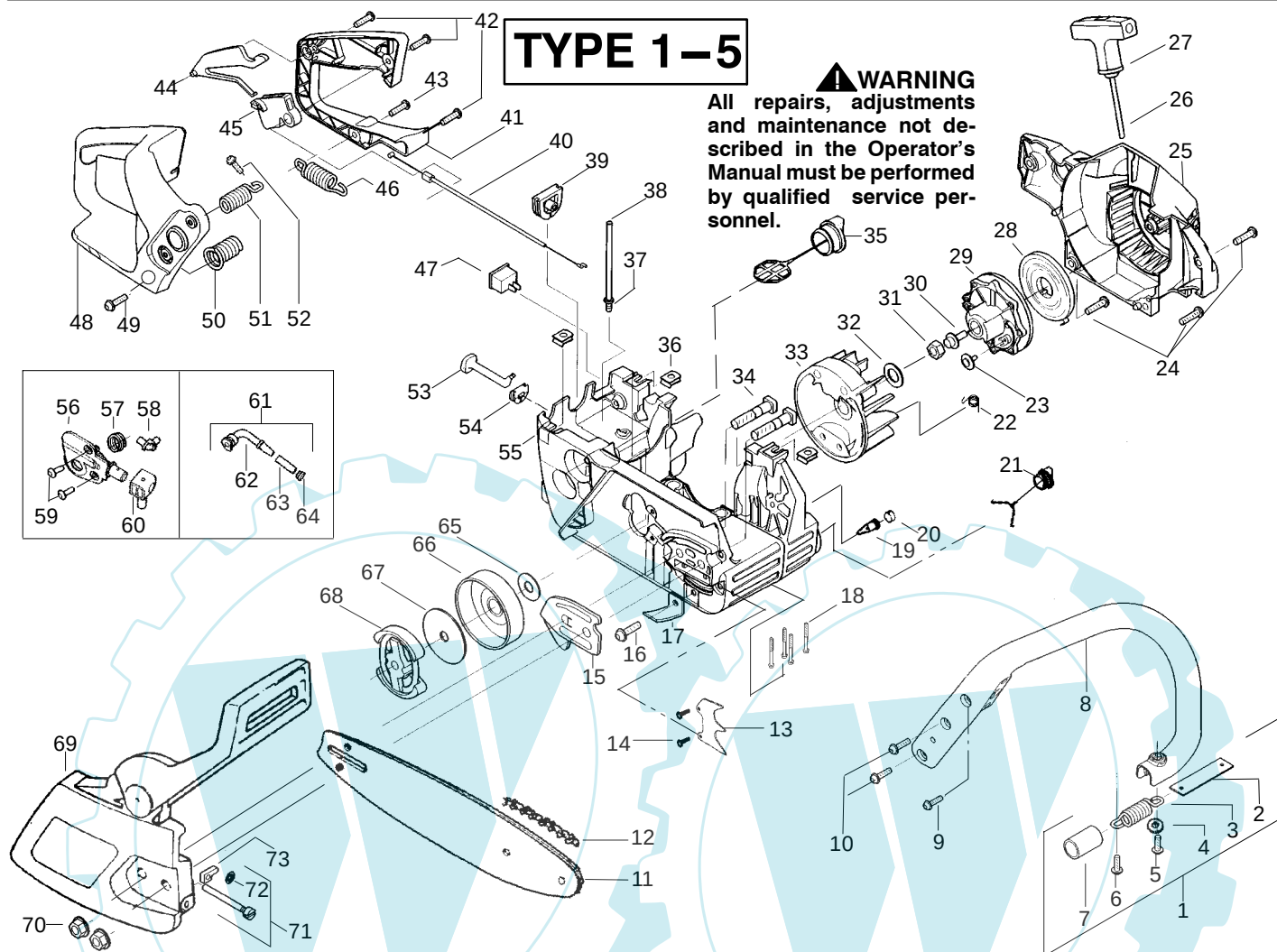


PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
DATE 3/30/05	REPLACES 530083735-1/19/05		PAGE NO. 1

Note: Illustration may differ from actual model due to design changes



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	24.	530015892	Screw	51.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	25.	530049334	Housing- Fan	52.	530015875	Screw
3.	530042082	Spring- Isolator	26.	530069232	Kit- Rope	53.	530047605	Knob- Choke
4.	530015123	Washer	27.	530037485	Handle- Starter	54.	530049005	Grommet- Knob
5.	530016018	Screw	28.	530027531	Spring- Recoil	55.	530047618	Assy- Chassis
6.	530015843	Screw	29.	530037817	Pulley- Starter	56.	530071259	Kit- Oil Pump (Incls. 57,58,60)
7.	530036142	Sleeve- AV Spring	30.	530015920	Screw	57.	530037820	Gear- Worm Spring
8.	530047583	Handle- Front	31.	530016134	Nut- Flywheel	58.	530049477	Elbow- Oil Pickup
9.	530015940	Screw	32.	530015127	Washer- Flywheel	59.	530016064	Screw
10.	530015814	Screw	33.	530039209	Assy- Flywheel	60.	530019206	Seal Block
11.	---	Bar	34.	530016133	Bolt- Bar	61.	530047663	Assy- Oil Pickup (Incl. 62-64)
	952044368	14"	35.	530047192	Assy- Fuel Cap	62.	530038373	Pick-up Oiler
	952044370	16"	36.	530015922	Nut- "U"- Type	63.	530037821	Filter- Oil
	952044418	18"	37.	530023877	Fitting- fuel line	64.	530030189	Plug- Oil Filter
12.	---	Chain	38.	530069216	Kit- Fuel line (large)	65.	530015907	Washer- Thrust
	952051209	14"	39.	530047631	Grommet- Cable	66.	530047061	Assy.- Clutch Drum w/bearing
	952051211	16"	40.	530047602	Cable- Throttle	67.	530015611	Washer- Clutch
	952051338	18"	41.	530047581	Cover- Rear Handle	68.	530014949	Assy. Clutch
13.	530014381	Kit- Spike Assy(incl.14)	42.	530015906	Screw	69.	530054735	Assy- Chain Brake
14.	530015805	Screw	43.	530015886	Screw	70.	530015917	Nut- Bar Mounting
15.	530038238	Plate- Bar Mounting	44.	530036098	Lockout- Throttle	71.	530069611	Kit- Bar Mounting (incl. 72 & 73)
16.	530015814	Screw	45.	530036097	Trigger- Throttle	72.	530038593	Retainer- Bar Adjust
17.	530029850	Chain Catcher	46.	530042082	Spring	73.	530015826	Pin- Bar Adjust
18.	530016132	Screw	47.	530069572	Kit- Switch			
19.	530026119	Check Valve	48.	530047582	Handle- Rear			
20.	530038264	Plug- Bronze Vent	49.	530015814	Screw			
21.	530010846	Assy- Oil Cap	50.	530053274	Assy. Isolator - lower			
22.	530023817	Spring- Starter Dog						
23.	530016080	Screw						

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

= THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

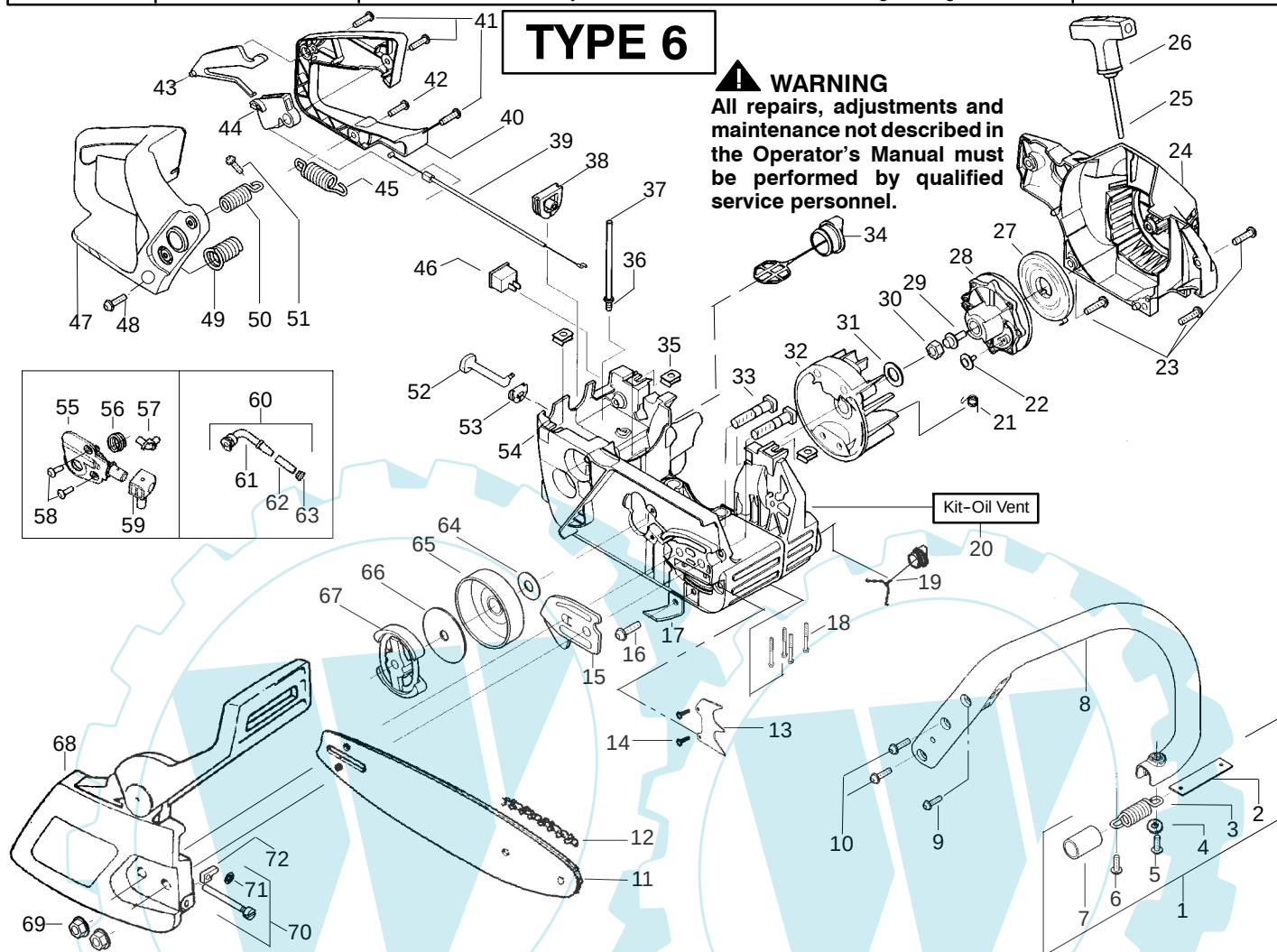
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PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(s) 2250, 2450 & 2550 EXPORT
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Note: Illustration may differ from actual model due to design changes

TYPE 6

WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



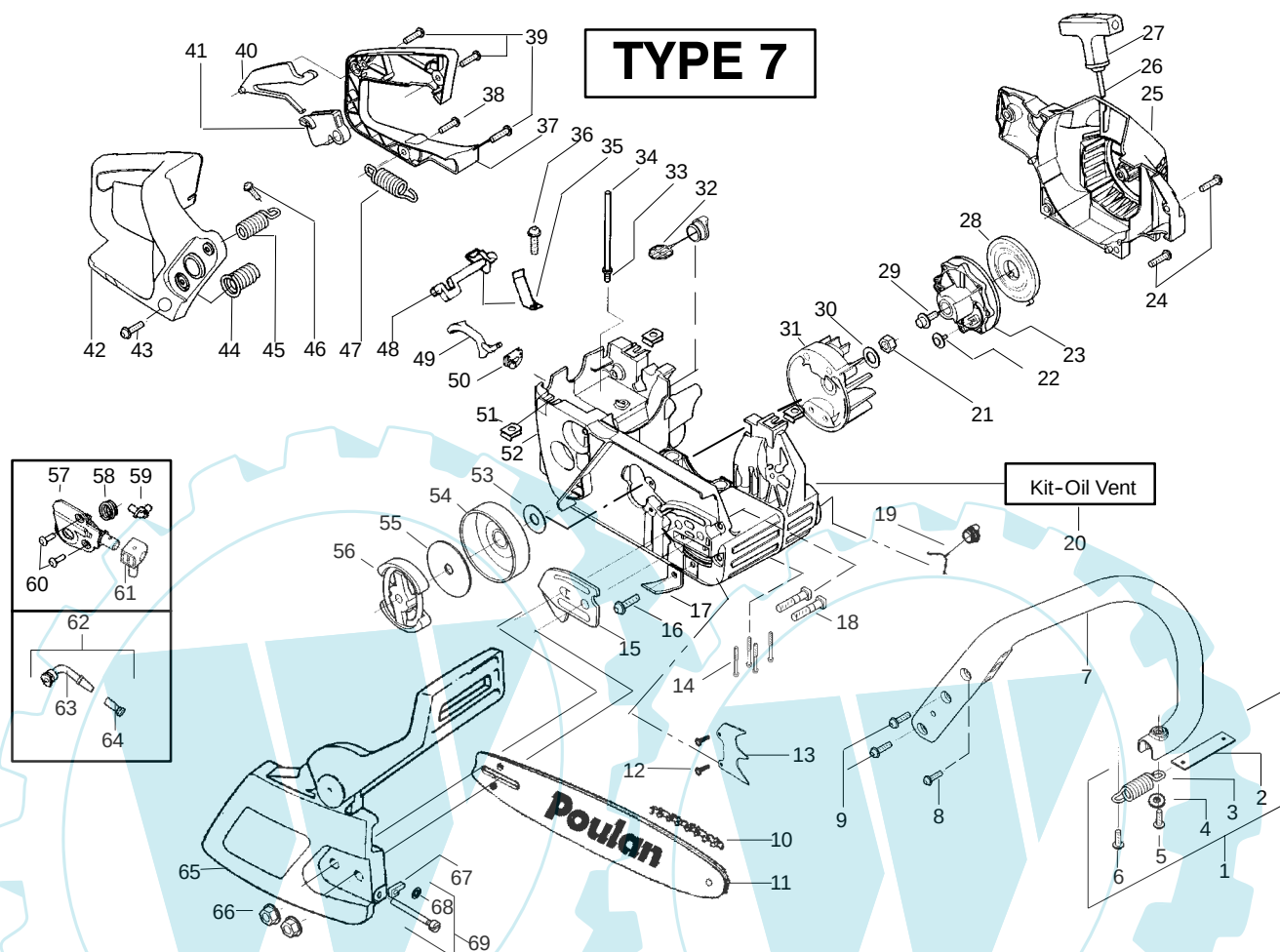
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	23.	530015892	Screw	50.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	24.	530049334	Housing- Fan	51.	530015875	Screw
3.	530042082	Spring- Isolator	25.	530069232	Kit- Rope	52.	530047605	Knob- Choke
4.	530015123	Washer	26.	530037485	Handle- Starter	53.	530049005	Grommet- Knob
5.	530016018	Screw	27.	530027531	Spring- Recoil	54.	530056595	Assy- Chassis
6.	530015843	Screw	28.	530037817	Pulley- Starter	55.	530071259	Kit- Oil Pump
7.	530036142	Sleeve- AV Spring	29.	530015920	Screw			(Incls. 56,57,59)
8.	530047583	Handle- Front	30.	530016134	Nut- Flywheel	56.	530037820	Gear- Worm Spring
9.	530015940	Screw	31.	530015127	Washer- Flywheel	57.	530049477	Elbow- Oil Pickup
10.	530015814	Screw	32.	530039209	Assy- Flywheel	58.	530016064	Screw
11.	---	Bar	33.	530016133	Bolt- Bar	59.	530019206	Seal Block
	952044368	14"	34.	530047192	Assy- Fuel Cap	60.	530047663	Assy- Oil Pickup
	952044370	16"	35.	530015922	Nut- "U"- Type			(Incl. 61 - 63)
	952044418	18"	36.	530023877	Fitting- fuel line	61.	530038373	Pick-up Oiler
12.	---	Chain	37.	530069216	Kit- Fuel line (large)	62.	530037821	Filter- Oil
	952051209	14"	38.	530047631	Grommet- Cable	63.	530030189	Plug- Oil Filter
	952051211	16"	39.	530047602	Cable- Throttle	64.	530015907	Washer- Thrust
	952051338	18"	40.	530047581	Cover- Rear Handle	65.	530047061	Assy.- Clutch Drum
13.	530014381	Kit- Spike Assy (incl. 14)	41.	530015906	Screw			w/bearing
14.	530015805	Screw	42.	530015886	Screw	66.	530015611	Washer- Clutch
15.	530038238	Plate- Bar Mounting	43.	530036098	Lockout- Throttle	67.	530014949	Assy. Clutch
16.	530015814	Screw	44.	530036097	Trigger- Throttle	68.	530054735	Assy- Chain Brake
17.	530029850	Chain Catcher	45.	530042082	Spring	69.	530015917	Nut- Bar Mounting
18.	530016132	Screw	46.	530069572	Kit- Switch	70.	530069611	Kit- Bar Adjust
19.	530010846	Assy- Oil Cap	47.	530047582	Handle- Rear			(incl. 71 & 72)
20.	530071666	Kit- Oil Vent	48.	530015814	Screw	71.	530038593	Retainer- Bar Adjust
21.	530023817	Spring- Starter Dog	49.	530053274	Assy. Isolator - lower	72.	530015826	Pin- Bar Adjust
22.	530016080	Screw						

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PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
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Note: Illustration may differ from actual model due to design changes



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530059667	Assy.-Isolator	22.	530016080	Screw	51.	530015922	Nut-"U"-Type
2.	530047608	Limiter Strap	23.	530037817	Starter Pulley	52.	530071840	Kit-Chassis Assy.
3.	530059668	Spring-Isolator	24.	530015892	Screw			fuel lines and caps
4.	530015158	Washer	25.	530049334	Housing-Fan	53.	530015907	Washer-Thrust
5.	530016018	Screw	26.	530069232	Kit - Rope	54.	530047061	Assy.-Clutch Drum
6.	530015843	Screw	27.	530056402	Handle-Starter			w/bearing
7.	530047583	Front Handle	28.	530027531	Spring-Recoil	55.	530015611	Washer-Clutch
8.	530015940	Screw	29.	530015920	Screw	56.	530014949	Assy. Clutch
9.	530015814	Screw	30.	530015127	Washer-Flywheel	57.	530071259	Kit - Oil Pump
10.	---	Chain	31.	530039187	Assy-Flywheel			(incl. 58,59,61)
	952051209	14"	32.	530047192	Assy-Fuel Cap	58.	530037820	Gear-Worm Spring
	952051211	16"	33.	530023877	Fitting-fuel line	59.	530049477	Elbow-Oil Pickup
	952051338	18"	34.	530069216	Kit-Fuel line (large)	60.	530016064	Screw
11.	---	Bar	35.	530016149	Spring-Switch	61.	530019206	Seal Block
	952044368	14"	36.	530015775	Screw	62.	530047663	Assy-Oil Pick-up
	952044370	16"	37.	530047581	Cover-Rear Handle			(Incl. 63,64)
	952044418	18"	38.	530015886	Screw	63.	530038373	Pick-up Oiler
12.	530016439	Screw	39.	530015906	Screw	64.	530056533	Filter-Oil
13.	530014381	Kit-Spike Assy. (Incl. #12)	40.	530036098	Throttle Lockout	65.	530054735	Assy.-Chain Brake
14.	530016132	Screw	41.	530036097	Trigger-Throttle	66.	530015917	Nut-Bar Mounting
15.	530038238	Plate-Bar Mount.	42.	530047582	Handle - Rear	67.	530015826	Pin-Bar Adjust
16.	530015814	Screw	43.	*****	Screw	68.	530038593	Retainer
17.	530029850	Chain Catcher	44.	*****	Assy Isolator-lower	69.	530069611	Kit-Bar Adjusting
18.	530016133	Bolt-Bar	45.	530071958	Kit-Isolator (Upper)			(incl. # 67,68)
19.	530057236	Assy-Oil Cap	46.	530015875	Screw			
20.	530071666	Kit-Oil Vent	47.	530059668	Spring-Isolator			
21.	530016134	Nut-Flywheel	48.	530057473	Lever-Switch			
			49.	530057474	Lever-Choke			
			50.	530049005	Grommet-Knob			

✓ = NEW PART NUMBER FOR THIS IPL

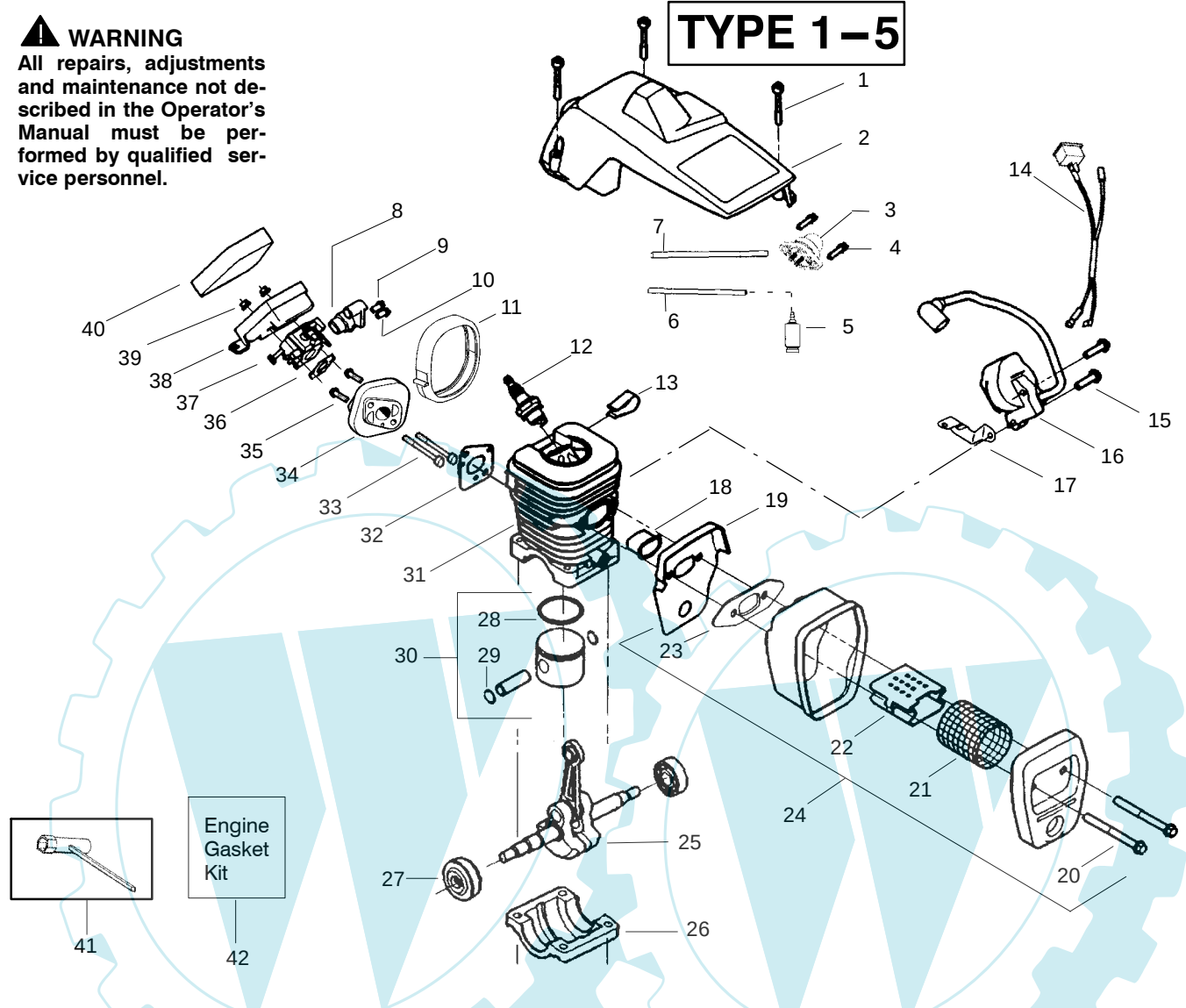
★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
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⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 1-5



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	20.	530016132	Screw	34.	530049700	Carb. Adapter
2.	530071310	Shield-Cylinder	21.	530036103	Screen-Spark	35.	530016386	Screw
3.	530047213	Assy-Air Purge	22.	530037813	Diffuser-Muffler	36.	530069608	Carb. Gasket (kit)
4.	530015780	Screw	23.	530069608	Gasket-Muffler (kit)	37.	530069722	Kit-Carburetor
5.	530095646	Assy-Fuel Pick-up	24.	530047207	Assy-Muffler			(incl. 9 & 10)
6.	530069247	Kit-Line Purge/Carb. (Small Dia)				38.	530047604	Housing-Air Filter
7.	530069216	Kit-Line Purge/Tank (large line)	25.	530047062	Assy-Crankshaft	39.	530016101	Nut
8.	530049244	Grommet-Carb Adjust.	26.	530037935	Cap-Crankcase	40.	530037793	Air Filter - Foam
9.	530038479	Limiter Cap-High	27.	530056363	Assy-Seal & Bearing	41.	530031163	Scrench
10.	530038478	Limiter Cap-Low	28.	---	Ring-Piston	42.	530069608	Kit-Engine Gasket
11.	*****	Seal-Carb Adapter		530029805	2250			(incl. 36,32,23)
12.	952030150	Spark Plug (RCJ-7Y)		530038729	2450/2550	Not Shown		
13.	530016136	Clip-High Tension Lead	29.	530015697	Retainer - Piston Pin			
14.	530049117	Assy-Wire Harness (includes switch)	30.	---	Kit-Piston - (incl. 28-29)			
				530069604	2250			
15.	530015814	Screw		530069605	2450/2550		---	Operator Manual
16.	530039167	Module-Ignition	31.	---	Kit-Cylinder		530163647	Euro I
17.	530047442	Strap-Ground		530069606	2250		530163646	Euro II
18.	530037652	Insulator-Heat	32.	530069607	2450/2550		530163648	Scan
19.	530049870	Back Plate-Muffler		530069608	Gasket-Carb.		530163693	N. America
			33.	530016187	Adapter (kit)		530054781	Decal-Warning
					Screw			

✓ = NEW PART NUMBER FOR THIS IPL

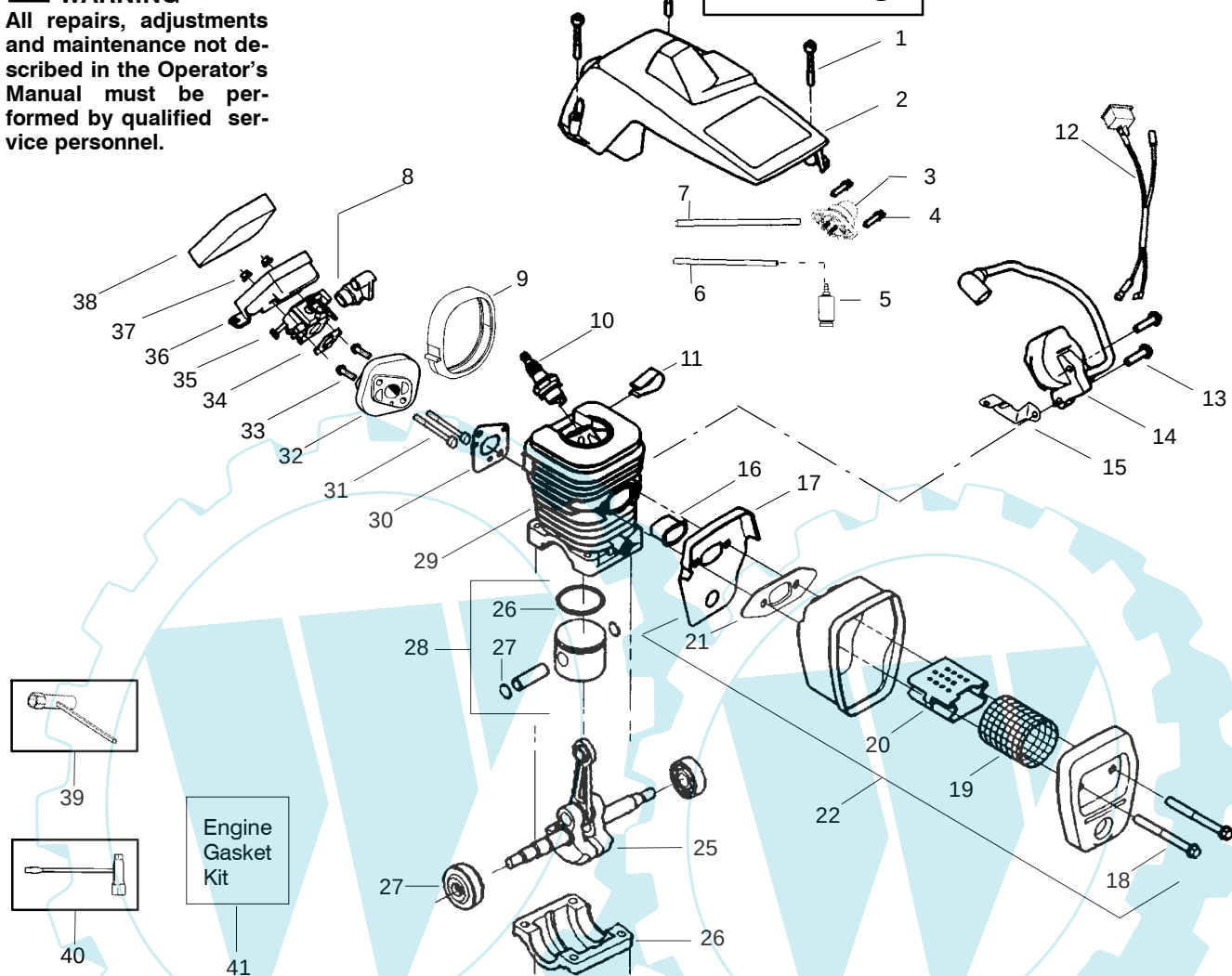
★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(s) 2250, 2450 & 2550 EXPORT
DATE 3/30/05	REPLACES 530083735-1/19/05		PAGE NO. 5

⚠ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 6

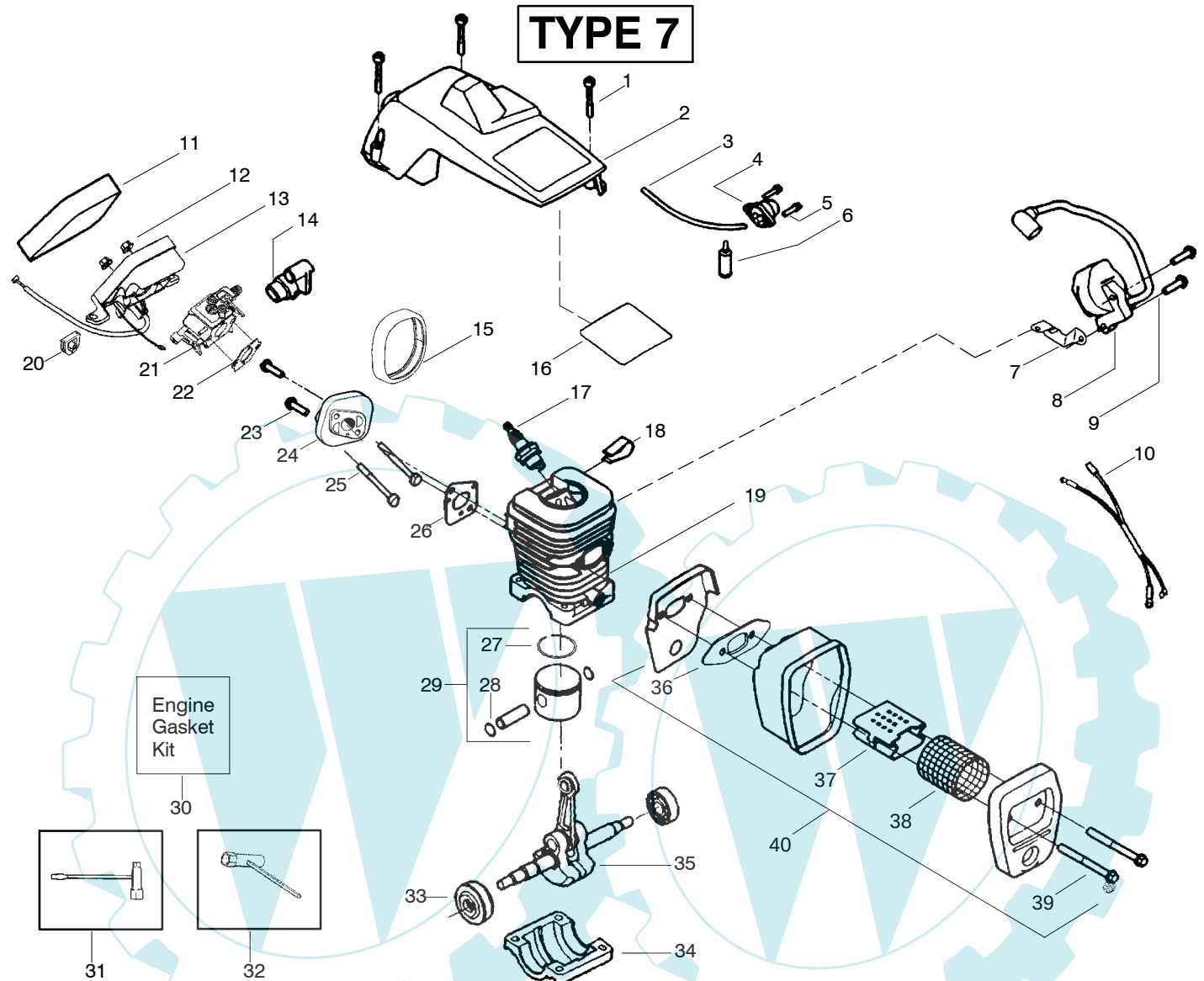


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	20.	530037813	Diffuser-Muffler	39.	530031163	Scrench (2250)
2.	530047578	Shield-Cylinder	21.	530069608	Gasket-Muffler (kit)	40.	530031135	Scrench (2450/2550)
3.	530047213	Assy-Air Purge	22.	530047207	Assy-Muffler (Incl. 17-21)	41.	530069608	Kit-Engine Gasket (incl. 21,30,34)
4.	530015780	Screw	23.	530047062	Assy-Crankshaft	Not Shown		
5.	530095646	Assy-Fuel Pick-up	24.	530037935	Cap-Crankcase			
6.	530069247	Kit-Line Purge/Carb. (Small Dia)	25.	530056363	Assy-Seal & Bearing			
7.	530069216	Kit-Line Purge/Tank (large line)	26.	530038729	Ring-Piston			
8.	530035526	Grommet-Carb Adjust.	27.	530015697	Retainer - Piston Pin			
9.	530054144	Seal-Carb Adapter	28.	530071408	Kit-Piston - (incl. 26-27)	Operator Manual Euro I Euro II Scan N. America Decal-Warning		
10.	952030150	Spark Plug (RCJ-7Y)	29.	530071412	Kit-Cylinder			
11.	530016136	Clip-High Tension Lead	30.	530069608	Gasket-Carb. Adapter (kit)			
12.	530049117	Assy-Wire Harness (includes switch)	31.	530016187	Screw			
13.	530015814	Screw	32.	530049700	Carb. Adapter			
14.	530039198	Module-Ignition	33.	530016386	Screw	530163647		
15.	530047442	Strap-Ground	34.	530069608	Carb. Gasket (kit)	530163646		
16.	530037652	Insulator-Heat	35.	530071621	Kit-Carburetor (W-625)	530163648		
17.	530049870	Back Plate-Muffler	36.	530047604	Housing-Air Filter	530164153		
18.	530016132	Screw	37.	530016101	Nut	530056439		
19.	530036103	Screen-Spark	38.	530037793	Air Filter - Foam			

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PARTS LIST NO. 530083735		 Poulan ® PARTS LIST	CHAIN SAW MODEL(s) 2250, 2450 & 2550
DATE 3/30/05	REPLACES 530083735-1/19/05		EXPORT
		Note: Illustration may differ from actual model due to design changes	PAGE NO. 6



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016153	Screw	21.	---	Kit—Carburetor	39.	530016132	Bolt—Muffler
2.	530055638	Assy—Cylinder Shield (includes # 16)		530071820	Zama (W—20)	40.	530047207	Assy—Muffler (Incl. 36—39)
3.	530069247	Kit—Fuel Line (Small)	22.	530071821	Walbro (WT—662)			
4.	530071835	Kit—Purge Bulb (incl.#5)	23.	530069608	Gasket—Carb. (kit)			
5.	530015780	Screw	24.	530016386	Screw			
6.	530095646	Assy—Fuel Pick—up	25.	530049700	Carb. Adapter			Not Shown
7.	530047442	Strap—Ground	26.	530016187	Screw			
8.	530039198	Ignition Module	27.	530069608	Gasket—Adaptor(kit)		---	Manual—Operator
9.	530015814	Screw	28.	530038729	Ring—Piston		530165910	Euro. II
10.	530057475	Assy—Wire Harness	29.	530015697	Retainer—Piston Pin		530165911	Euro. I
11.	530037793	Foam—Air Filter	30.	530071408	Kit—Piston (Incl. 27 & 28)		530165912	Scan
12.	530016101	Nut		530069608	Kit—Engine Gasket (Incl. 22, 26 & 36)		530166235	Euro III
13.	530057702	Assy—Air Box	31.	530069608	Scrench		530166236	Euro IV
14.	530035526	Grommet—Carb Adjust	32.	530031135	Bar Wrench		530166237	Euro V
15.	530054144	Seal—Carb Adapter	33.	530031163	Assy—Seal & Bearing		530166238	Turkish
16.	530055698	Reflector—Heat	34.	530056363	Cap—Crankcase		530164650	North America
17.	952030150	Spark Plug (RCJ—7Y)	35.	530037935	Assy—Crankshaft		530166239	Russian
18.	530016136	Clip—High Tension Lead	36.	530047062	Screen—Spark	✓	545001456	Non—Ce 1
19.	530012550	Cylinder	37.	530036103	Diffuser—Muffler	✓	545001457	Non—Ce (Russia)
20.	530047631	Grommet—Throttle Cable	38.	530037813	Gasket—Muffler(kit)	✓	545003001	Decal—Warning (Russia)
							530056439	Decal—Warning

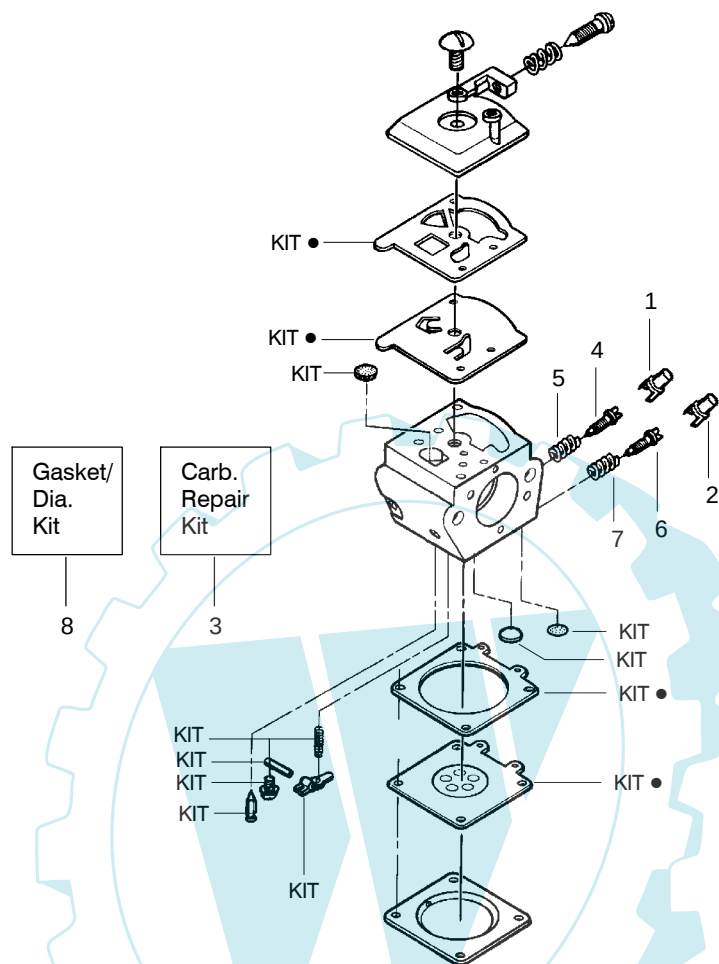
✓ = NEW PART NUMBER FOR THIS IPL

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PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
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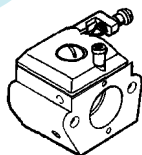
Note: Illustration may differ from actual model due to design changes

Carburetor Assembly – WT-391 – #530069722



Ref.	Part No.	Description
1.	530038479	Limiter Cap – High
2.	530038478	Limiter Cap – Low
3.	530069826	Carburetor Repair Kit (KIT = Indicates Contents) & Includes Limiter Caps
4.	530035383	Needle – Low Speed
5.	530035293	Needle Spring – Low Speed
6.	530035384	Needle – High Speed
7.	530035295	Needle Spring – High Speed
8.	530069844	Gasket/Diaphragm Kit (• = Indicates Contents)

Kit - Carburetor Assembly No. 530071621 - Walbro 625
Kit - Carburetor Assembly No. 530071820 - Zama W-20
Kit - Carburetor Assembly No. 530071821 - Walbro WT-662



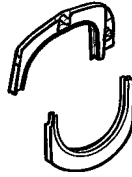
Note: No Repair kits are available for these carburetors

PARTS LIST NO. 530083735		Poulan® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
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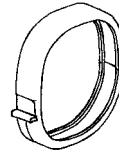
***** Service Reference *****

Note: Your chain saw may have either a one or two piece seal. Please note the two piece seal is no longer available.

Two Piece Seal



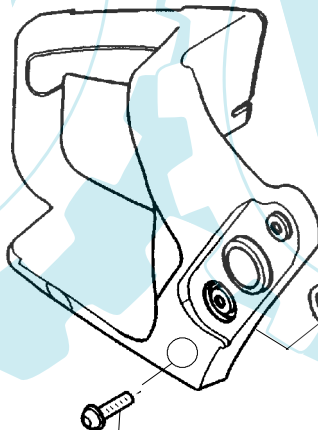
When you replace the one piece seal, or the two piece seal, order the **530054144** seal.



One Piece Seal

***** Service Reference *****

Note: Due to product improvements, your unit may have been built with or without the spring and screw shown below. If your unit does not have this spring and screw, no action is required. If your unit does have the spring and screw, please order the part numbers listed below.



530015814
Screw

530053274
Assy-Isolator Spring